



# Flexcon® Classics Plus® SELECT™ 31185SL Ink Receptive Roll Form 3.25 MIL White Vinyl with Adhesive

Bumper Stickers - White - Permanent - Roll Form  
FLX000008

## Benefits

- Roll-form liner is a semi-bleached kraft release liner for ease of converting and manual dispensing

## Features

- 3.25 flexible white vinyl film provides durability and easy installation
- Ink-receptive surface is compatible with most standard flexographic inks. Please test for ink adhesion with your specific ink chemistry
- Permanent pressure-sensitive acrylic adhesive bonds well to a variety of surfaces including chrome-coated metal, chrome-coated plastic, glass, auto glass and painted plastic
- 50 lb. bleached kraft release liner offers good diecutability

## Additional Details

Ask about Flexcon's wide variety of colored vinyls, brilliant metallic polyesters and eye-catching holographic vinyls for bumper stickers

## Technical Data

### Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	7.45	
Film	3.1 +/- 10%	79
Adhesive	0.75-0.85 +/- 0.1 (3)	19-22
Liner	3.1 +/- 10%	79

Test Method: ASTM D 3652 (Modified for use with non-tape products)



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## Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Auto Glass	41	451
Chrome-Coated Meta	41	451
Chrome-Coated Plastic	41	451
Glass	30	330
Painted Plastic	39	429

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)		
Tack (g)	350	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information	Chemical Resistance Water Good ASTM D 896 (Modified for number of cycles and cycle time) Gasoline Poor Basic Cleaners Excellent Toluene Poor	
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

## Product Performance and Suitability

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

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