

## Flexcon® PharmCal® BioMark 069088

PharmCal® PE 380 F White Matte PTP V-224 SPEC 50K-8 FLX069088

### **Benefits**

- Single-ply construction allows label to be printed and applied directly on package
- Passes centrifuge process
- Engineered for extreme temperature cycling and water submersion
- 6-month change notification
- REACH compliant

#### **Features**

- Print-receptive film printable via thermal transfer and conventional print technologies
- Permanent pressure-sensitive adhesive with high tack and chemical resistance; bonds well to a wide range of surfaces
- Backed with a 50 lb. bleached kraft release liner made from up to 30% post-consumer waste, ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

#### **Additional Details**

\*FDA CFR 175.105: Adhesives may be safely used as components of articles intended for use in packaging, transporting, or holding food in accordance with the prescribed conditions.

"Fit-for-use" testing is recommended under actual application conditions.

#### **Technical Data**

#### **Physical Properties**

Thickness (Mils [microns])	Mils	Microns
Total Product	8.3	
Film	3.8 +/- 10%	97
Adhesive	0.9-1.0 +/- 0.1	23-25 +/- 3
Liner	3.1 +/- 10%	79

Test Method: ASTM D 3652 (Modified for use with non-tape products)



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#### **Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Acrylic	56	616
Glass	51	561
Polyethylene	35	385
Polypropylene	25	275
PVC	70	770

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	10	ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)
Tack (g)	770	ASTM D 2979
Expected Exterior Life	Indoor use only	
Additional Information		
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	32°F (0°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

# **Product Performance and Suitability**

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