



## Benefits

- Polypropylene is more economical and conformable than polyester and provides a good diecutting base
- Excellent surface smoothness allows for optimum ink laydown
- Adhesive separates cleanly from PET flake during the recycling process allowing for the collection of rPET
- Product has been 3rd party tested for Higher Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions
- APR Critical Guidance Recognition - Flexcon's undecorated OptiFlex® EcoFocus® PP 200 H Clear TC pressure-sensitive labels, with V-52RE adhesive meet or exceed APR's Critical Guidance Protocol for Clear PET Articles with Labels and Closures.
- Order custom widths without purchasing a whole master through Flexcon® FlexChoice™ for Packaging

## Features

- Topcoated 2.0 mil clear polypropylene (BOPP) film offers excellent resistance to shrinkage, high temperature pasteurization, moisture, humidity and product contents
- Film clarity is ideal for achieving the no-label-look
- Printable via UV, solvent & water flexo, narrow-format UV inkjet, roll-form dry toner, UV rotary screen, UV letterpress and hot stamping
- Polyester release liner for excellent on-press performance for tight-registration graphics
- Release liner contains up to 60% Post Industrial Recycled content, provides good diecutting base and allows for high-speed dispensing

## Additional Details

### Technical Data

#### Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	4	
Film	1.85 +/- 10%	47
Adhesive	0.5-0.6 +/- 0.1	13-15 +/- 3
Liner	1.2 +/- 5%	30

Test Method: ASTM D 3652 (Modified for use with non-tape products)

**Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	30	330
Polyester	24	264

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	10	ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Tack (g)	500	ASTM D 2979
Expected Exterior Life	Indoor use only	
Additional Information		
Service Temperature	-40°F to 212°F (-40°C to 100°C)	
Minimum Application Temperature	20°F (-6.6°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

**Product Performance and Suitability**

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