



Flexcon® NexGen™ CP606H

Consumer Durables Gloss Topcoated 2 mil Clear Polyester Permanent Adhesive for Oily and Rough Textured Surfaces - Roll Form - UL Recognized

FLX068695

Benefits

- Topcoat is more universally printable than other thermal transfer printable products

Features

- 2.0 mil clear gloss topcoated polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Printable via resin and wax/resin thermal transfer; UV & solvent screen; UV, solvent & water flexo; and UV inkjet
- Permanent acrylic adhesive offers medium tack, high shear and excellent adhesion to a variety of metal and plastic surfaces, including polypropylene, polyethylene, PORON® and Kushon® cellular rubber products
- Adhesive offers high initial tack, high shear, and high ultimate bond to a wide variety of rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

Additional Details

- All narrow-format UV inkjet systems are different; therefore, we recommend "fit-for-use" testing. For laser diecutability, please check with your equipment manufacturer.

Technical Data

Physical Properties

| Thickness (Mils [microns]) | Mils | Microns |
|----------------------------|---------------------|---------|
| Total Product | 7.5 | |
| Film | 2.0 +/- 10% | 51 |
| Adhesive | 1.9-2.1 +/- 0.1 (3) | 48-53 |
| Liner | 3.1 +/- 10% | 79 |

Test Method: ASTM D 3652 (Modified for use with non-tape products)

Adhesion Properties

| Ultimate Peel from | Average Oz/In | (N/m) |
|--------------------|---------------|-------|
| Acrylic | 122 | 1342 |
| Stainless Steel | 87 | 957 |
| ABS | 81 | 891 |
| Polypropylene | 36 | 396 |
| Aluminum | 102 | 1122 |

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

| Additional Properties | Value | Test Method |
|---------------------------------|--|-------------|
| Expected Shear (hours) | | |
| Tack (g) | 1650 | ASTM D 2979 |
| Expected Exterior Life | Two years | |
| Additional Information | | |
| Service Temperature | -40°F to 302°F (-40°C to 150°C) | |
| Minimum Application Temperature | 50°F (10°C) | |
| Storage Stability | Two years stored at 70°F (21°C) and 50% RH | |

Product Performance and Suitability

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