



Flexcon® NexGen™ CP606H

Consumer Durables Gloss Topcoated 2 mil Clear Polyester Permanent Adhesive for Oily and Rough Textured Surfaces - Roll Form - UL Recognized

FLX068695

Benefits

- Topcoat is more universally printable than other thermal transfer printable products

Features

- 2.0 mil clear gloss topcoated polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Printable via resin and wax/resin thermal transfer; UV & solvent screen; UV, solvent & water flexo; and UV inkjet
- Permanent acrylic adhesive offers medium tack, high shear and excellent adhesion to a variety of metal and plastic surfaces, including polypropylene, polyethylene, PORON® and Kushon® cellular rubber products
- Adhesive offers high initial tack, high shear, and high ultimate bond to a wide variety of rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

Additional Details

- All narrow-format UV inkjet systems are different; therefore, we recommend "fit-for-use" testing. For laser diecutability, please check with your equipment manufacturer.

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	7.5	
Film	2.0 +/- 10%	51
Adhesive	1.9-2.1 +/- 0.1 (3)	48-53
Liner	3.1 +/- 10%	79

Test Method: ASTM D 3652 (Modified for use with non-tape products)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Acrylic	122	1342
Stainless Steel	87	957
ABS	81	891
Polypropylene	36	396
Aluminum	102	1122

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)		
Tack (g)	1650	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% RH	

Product Performance and Suitability

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