Flexcon® OptiFlex® CPP20413

2 Mil Clear Polypropylene, TC, V-01 ADH. 1.2 Mil Poly Liner

FLX056456

Benefits

- Adhesive complies with FDA 175.105 for indirect food contact
- Product has been 3rd party tested for High Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions
- Order custom widths without purchasing a whole master through Flexcon® FlexChoice™ for Packaging

Features

- Topcoated 1.85 mil hard clear polypropylene (BOPP) offers excellent resistance to shrinkage, moisture, humidity and product contents
- Film clarity is ideal for achieving the no-label-look
- Excellent surface smoothness allows for optimum ink laydown
- Printable via UV, solvent & water flexo, UV inkjet (Xeikon Jetrion 4000 series and Domino), UV screen, UV letterpress, and hot stamping
- High-performance, permanent acrylic adhesive adheres to a wide range of container types including low-surface energy HDPE
- Polyester release liner for excellent on-press performance for tight-registration graphics & contains up to 60% post industrial recycled content

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	4	
Film	2.0 +/- 10%	51
Adhesive	0.5-0.6 +/- 0.1	13-15 +/- 3
Liner	1.2 +/- 5 %	30

Test Method: ASTM D 3652 (Modified for use with non-tape products)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	54	594
Acrylic	54	594
Glass	40	440
Polypropylene	23	253
Styrene	41	451

Test Method: ASTM D 903 (Modified for 72 hr. RT dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	10	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	790	ASTM D 2979
Expected Exterior Life	Indoor use only	
Additional Information		
Service Temperature	-40°F to 212°F (-40°C to 100°C)	
Minimum Application Temperature	35°F (1.7°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

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