

### Flexcon® DPM® LSE™ PM 200 WHITE TC-716 L-778 PCW 50K/Q-8 (1.8-2.0)

Durable Goods and Equipment Labeling for Low-Energy Surfaces White Polyester - Roll Form  ${\sf FLX056046}$ 

### **Benefits**

- No surface preparation required before application.
- Topcoat is more universally printable than other thermal transfer printable products
- Greener general purpose pressure-sensitive adhesive bonds well to low- and high-surface energy plastics, painted metal, powder-coated paint, polycarbonate and fiberglass

#### **Features**

- CUL Recognized, L- Adhesives, UL Recognized
- 2.0 mil white gloss topcoated polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Printable via resin and wax/resin thermal transfer; UV & solvent screen; UV, solvent & water flexo; and UV inkjet
- High-performance modified acrylic pressure-sensitive adhesive is the most aggressive adhesive for low surface energy plastics
- Permanently bonds to a variety of low surface energy plastics, painted metal, powder coated paint, polycarbonate, and fiberglass
- Adhesive eliminates the need to prime or flame treat the surface of TPO plastics
- Backed with a 50 lb. semi-bleached kraft release liner that is Quilon®\* coated

### **Additional Details**

#### **Technical Data**

#### **Physical Properties**

| Thickness (Mils [microns]) | Mils                | Microns |
|----------------------------|---------------------|---------|
| Film                       | 2.0 +/- 10%         | 51      |
| Adhesive                   | 1.8-2.0 +/- 0.1 (3) | 45-50   |
| Liner                      | 3.1 +/- 10%         | 79      |

Test Method: ASTM D 3652 (Modified for use with non-tape products)

<sup>\*</sup>Quilon® is a registered trademark of Zaclon, LLC.



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#### **Adhesion Properties**

| Ultimate Peel from   | Average Oz/In | (N/m) |
|----------------------|---------------|-------|
| Acrylic Powder Paint | 119           | 1309  |
| Stainless Steel      | 128           | 1408  |
| Epoxy KF4            | 94            | 1034  |
| Polypropylene        | 63            | 693   |
| Epoxy Powder Paint   | 123           | 1353  |

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

| Additional Properties           | Value                                      | Test Method |
|---------------------------------|--|-------------|
| Expected Shear                  |  |             |
| Tack                            | 900  | ASTM D 2979 |
| Expected Exterior Life          | Two years                                  |             |
| Additional Information          |  |             |
| Service Temperature             | -40°F to 302°F (-40°C to 150°C)            |             |
| Minimum Application Temperature | 32°F (0°C)                                 |             |
| Storage Stability               | Two years stored at 70°F (21°C) and 50% RH |             |

# **Product Performance and Suitability**

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