# Flexcon® FlexMark® V 400 F WHITE V-465 94 PRT PFW

Bumper Stickers White - Sheet Form

FLX000005

## Benefits

- In most cases, corona treatment is not required

## Features

- Ideal for manual dispensing
- 3.5 mil flexible white vinyl provides good surface smoothness and conformability
- Print-receptive 4.0 mil white flexible vinyl provides consistent surface smoothness, excellent dimensional stability, and conformability
- Printable via thermal transfer, UV and solvent screen, UV, solvent & water flexo, and narrow-format UV inkjet
- Permanent pressure-sensitive acrylic adhesive bonds well to a variety of surfaces including paper, wood, glass and metal
- Backed with a 94 lb. premium grade liner with excellent layflat qualities and backside printability

## Additional Details

## Technical Data

**Physical Properties**

| Thickness (Mils [microns]) | Mils | Microns |
|---|---|---|
| Total Product | 10.75 | |
| Film | 3.5 +/- 10 % | 89 |
| Adhesive | 0.7-0.8 +/- 0.1 | 18-20 +/- 3 |
| Liner | 6.7 +/- 10 % | 170 |

Test Method: ASTM D 3652 (Modified for use with non-tape products)

**Adhesion Properties**

| Ultimate Peel from | Average Oz/In | (N/m) |
|---|---|---|
| Glass | 45 | 495 |
| Painted Metal | 43 | 473 |
| Painted Wallboard | 11 | 121 |
| Painted Wood | 11 | 121 |
| Vinyl | 41 | 451 |

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

| Additional Properties | Value | Test Method |
|---|---|---|
| Expected Shear (hours) | 10 | ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load) |
| Tack (g) | 190 | ASTM D 2979 |
| Expected Exterior Life | Two Years | |
| Additional Information | | |
| Service Temperature | -40°F to 176°F (-40°C to 80°C) | |
| Minimum Application Temperature | 50°F (10°C) | |
| Storage Stability | Two years stored at 70°F (21°C) and 50% relative humidity | |

## Product Performance and Suitability

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