Flexcon® FlexMount® TT 400 L-606 60 LA PFW

4 Mil Permanent Adhesive Transfer Tape 60 lb liner

FLX000491

Benefits

- Adhesive exhibits exceptional performance on textured and uneven surfaces
- UL recognized under UL 969 - UL File No. PGGU2.MH10170 Marking and Labeling System Materials - Component
- View Flexcon® FlexMount® TT 400 L-606 60 Yellow Card

Features

- 4.0 mil transfer adhesive
- Permanent acrylic adhesive offers medium tack, high shear and excellent adhesion to a variety of metal and plastic surfaces, including polypropylene, polyethylene, PORON® and Kushon® cellular rubber products
- Adhesive offers high initial tack, high shear, and high ultimate bond to a wide variety of rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 60 lb. bleached white kraft liner, polycoated and release coated on two sides
- Release liner has excellent moisture stability and is a good base for rotary, flatbed and steel rule diecutting

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	8.55	
Adhesive	3.9-4.1 +/- 0.2 (5)	99-102
Liner	4.3 +/- 10 %	109

Test Method: ASTM D 3652 (Modified for use with non-tape product)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	121	1331
Acrylic	160	1760
Glass	148	1628
Polypropylene	21	131

Test Method: ASTM D 3330 (Modified for dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	40 - Laminated to 2.0 mil clear polyester 70 - Laminated to 2.0 m aluminum foil	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	1710 - Laminated to 2.0 mil clear polyester, 1440 - Laminated to 2.0 m aluminum foil	ASTM D 2979
Expected Exterior Life	Depends on substrates, adhesive is suitable for outdoor use	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

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