



Flexcon® ThermoFilm Select® 22940 2.0 mil Silver Matte Polyester with Gloss Topcoat

Durable Goods and Equipment Labeling Gloss Topcoated Silver Matte Polyester - Thermal Transfer Printable
FLX000470

Benefits

- UL recognized under UL 969 - UL File No. PGJI2.MH16635 Printing Materials - Component
- CUL recognized under UL File No. PGJI8.MH16635 - Printing Materials Certified for Canada - Component - under CAN/CSA standard C22.2, No. 0.15
- CSA accepted with specific thermal transfer ribbon(s) and printer(s) under CSA standard C22.2 No. 0.15-95
- Full color static and variable printing in one pass together with UL PGJI2 recognition when printed on a Jetron 4000 series UV Inkjet System
- CSA accepted under CSA File No. 99214

Features

- 2.0 mil silver matte polyester with gloss topcoat provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Topcoat resists smudging and abrasion when printed with resin and wax/resin thermal transfer ribbons
- Topcoat is compatible with color and black resin and wax/resin thermal transfer ribbons (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions)
- Static dissipating additives in the topcoat reduce the risk of print voids due to static generated at the print head
- Permanent acrylic pressure-sensitive adhesive bonds well to low- and high-surface energy plastics, painted metal, powder-coated paint, polycarbonate and fiberglass
- High shear and high peel adhesive resists cold flow and oozing
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	6.47	
Film	2.0 +/- 10 %	51
Adhesive	0.8-0.9 +/- 0.1	20-23 +/- 3
Liner	3.1 +/- 10 %	79

Test Method: ASTM D 3652 (Modified for use with non-tape product)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	55	605
Acrylic	77	847
Glass	68	748
Polypropylene	15	165

Test Method: ASTM D 903 (Modified for 72 hr. RT dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	30	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	1030	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-85°F to 302°F (-65°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

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