G Flexcon

ThermIFilm Select[®] 20970 TTR(W/R&R) 2 Mil Gloss Topcoat Clear Polyester Permanent Adhesive UL Recognized

Durable Goods and Equipment Labeling Gloss Topcoated Clear Polyester - Thermal Transfer Printable FLX000466

Benefits

- UL recognized under UL 969 UL File No. PGJI2.MH16635 Printing Materials Component
- cUL recognized under UL File No. PGJI8.MH16635 Printing Materials Certified for Canada Component under CAN/CSA standard C22.2, No. 0.15
- Full color static and variable printing in one pass together with UL PGJI2 recognition when printed on a Jetrion 4000 series UV Inkjet System
- CSA accepted under CSA File No. 99214

Features

- 2.0 mil gloss topcoated clear polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Topcoat resists smudging and abrasion when printed with resin and wax/resin thermal transfer ribbons
- Topcoat is compatible with color and black resin and wax/resin thermal transfer ribbons (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions)
- Static dissipating additives in the topcoat reduce the risk of print voids due to static generated at the print head
- Acrylic adhesive offers high initial tack, high shear, and high ultimate bond to a wide variety of rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 50 lb. bleached Kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Film	2.0 +/- 10 %	51
Adhesive	1.9-2.1 +/- 0.1	48-53 +/- 3
Liner	3.1 +/- 10 %	79

Test Method: ASTM D 3652 (Modified for use with non-tape product)



Durable Goods and Equipment Labeling Gloss Topcoated Clear Polyester - Thermal Transfer Printable FLX000466

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	104	1144
Glass	118	1298
Polypropylene	22	242
Acrylic	112	1232

Test Method: ASTM D 903 (Modified for 72 hr dwell time)

Additional Properties	Value	Test Method
Expected Shear	100	ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)
Tack	1520	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

Purchasers must independently determine the material's suitability for their intended use. No distributor, salesman, or representative of Flexcon is authorized to provide any warranty or guarantee beyond what is stated. FLEXCON MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR TRADE USAGE.