

# Flexcon® FlexMark® OV 400 H Clear Velvet V-29 71B PMO-8

4.0 Mil Clear Velvet Overlaminate, Permanent Adhesive, Roll-Form Liner FLX000365

### **Benefits**

#### **Features**

- 4.0 mil clear velvet vinyl is durable and resists scratches and fingerprints
- Film protects the underlying graphics from harsh environmental conditions
- Permanent overlaminating pressure-sensitive acrylic adhesive bonds well to base film surface
- Backed with a 71 lb. smooth bleached white polycoated kraft release liner ideal for roll-form converting

### **Additional Details**

### **Technical Data**

#### **Physical Properties**

Thickness (Mils [microns])	Mils	Microns
Film	4.3 +/- 10%	109
Adhesive	1.4-1.5 +/- 0.1	36-38 +/- 3
Liner	4.3 +/- 10%	109

Test Method: ASTM D 3652 (Modified for use with non-tape products)



### Flexcon® FlexMark® OV 400 H Clear Velvet V-29 71B PMO-8

4.0 Mil Clear Velvet Overlaminate, Permanent Adhesive, Roll-Form Liner FLX000365

#### **Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	101	1111
Acrylic	123	1353
Glass	98	1078
Polypropylene	17	187

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear	100+	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack	370	ASTM D 2979
Expected Exterior Life	One year	
Additional Information		
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

## **Product Performance and Suitability**

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

Purchasers must independently determine the material's suitability for their intended use. No distributor, salesman, or representative of Flexcon is authorized to provide any warranty or guarantee beyond what is stated. FLEXCON MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR TRADE USAGE.