

# Flexcon® FlexMark® OL 300 Clear Velvet L-29 71B PMO-8

3.0 Mil Clear Velvet Embossed Polycarbonate Overlaminate, Permanent Adhesive, Roll-Form Liner FLX000360

## **Benefits**

- Durable polycarbonate offers exceptional resistance to scratches and fingerprints
- UL recognized under UL 969 UL File No. PGGU2.MH10170 Marking and Labeling System Materials Component
- CSA accepted under CSA File No. 99214

### **Features**

- 3.0 mil clear velvet embossed overlaminating polycarbonate adds texture and protection to printed graphics
- Permanent clear overlaminating pressure-sensitive acrylic adhesive offers excellent clarity and performance
- Permanent pressure-sensitive acrylic adhesive bonds well to base film label substrate
- Backed with a 71 lb. smooth bleached white polycoated kraft release liner ideal for roll-form converting

### **Additional Details**

### **Technical Data**

#### **Physical Properties**

Thickness (Mils [microns])	Mils	Microns
Total Product	8.95	
Film	3.0 +/- 10%	76
Adhesive	11.4 +/- 0.1	33-36 +/-3
Liner	4.3 +/- 10 %	109

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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#### **Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Acrylic	106	1166
Glass	80	880
Polypropylene	13	143
Stainless Steel	58	638

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	100 +	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	490	ASTM D 2979
Expected Exterior Life	Indoor use only	
Additional Information		
Service Temperature	-40°F to 212°F (-40°C to 100°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

# **Product Performance and Suitability**

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