



DPM® PCS Clear Polyester High Performance Adhesive Sheet

Durable Goods and Equipment Labeling Clear Polyester - Sheet Form

FLX000313

Benefits

- UL recognized under UL 969 - UL File No. PGGU2.MH10170 Marking and Labeling System Materials - Component
- CSA accepted under CSA file no. 99214

Features

- 2.0 mil clear polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Print-receptive surface is compatible with most conventional and UV ink systems (we recommend evaluating the intended ink system for compatibility with the product under the application conditions)
- Permanent pressure-sensitive acrylic adhesive bonds well to low- and high-surface energy plastics, metal and paint
- High shear and high peel adhesive resists cold flow and oozing
- Backed with a layflat 90 lb. moisture stable polycoated release liner ideal for sheet-form converting

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	10.12	
Film	2.0 +/- 10 %	51
Adhesive	0.9-1.0 +/- 0.1	23-25 +/- 3
Liner	6.9 +/- 10 %	175

Test Method: ASTM D 3652 (Modified for use with non-tape product)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	55	605
Acrylic	77	847
Glass	68	748
Polypropylene	15	165

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	30	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	1030	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

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