



# Flexcon® CompuCal® Excel™ 22450

Durable Goods and Equipment Labeling Matte Topcoated Silver Polyester - Thermal Transfer Printable  
FLX000290

## Benefits

- UL recognized under UL 969 - UL File No. PGJ12.MH16635 Printing Materials - Component

## Features

- 2.0 mil matte topcoated silver polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Matte topcoated film designed for cross-technology printability via impact, laser, electron beam, wax, resin and wax/resin thermal transfer (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions)
- Unique matte topcoat allows for greater than four times as many die revolutions before retooling compared with competing label materials
- Topcoat provides excellent resistance to chemicals, moisture, smudging and scratching
- Versatile, general-purpose permanent pressure-sensitive acrylic adhesive bonds well to a variety of surfaces including low- and high-surface energy plastics
- Adhesive offers good tack and chemical resistance
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers

## Additional Details

### Technical Data

#### Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	6.4	
Film	2.1 +/- 10 %	61
Adhesive	0.8-0.9 +/- 0.1	20-23 +/- 3
Liner	3.2 +/- 10 %	81

Test Method: ASTM D 3652 (Modified for use with non-tape product)

**Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	70	770
Acrylic	74	814
Glass	66	726
Polypropylene	8	88

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	15	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	910	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	32°F (0°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

**Product Performance and Suitability**

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