Flexcon® CompuCal® Excel™ 22440

Durable Goods and Equipment Labeling Matte Topcoated Silver Polyester - Thermal Transfer Printable

FLX000286

Benefits

- UL recognized under UL 969 - UL File No. PGJI2.MH16635 Printing Materials - Component
- CSA accepted under CSA File No. 99214
- View CompuCal® Excel™ 22440 Yellow Card

Features

- 2.0 mil matte topcoated silver polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Matte topcoated film designed for cross-technology printability via narrow-format UV inkjet, impact, laser, electron beam, wax, resin and wax/resin thermal transfer (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions
- Unique matte topcoat allows for greater than four times as many die revolutions before retooling compared with competing label materials
- Topcoat provides excellent resistance to chemicals, moisture, smudging and scratching
- Permanent acrylic pressure-sensitive adhesive bonds well to low- and high-surface energy plastics, painted metal, powder-coated paint, polycarbonate and fiberglass
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers
- Full color static and variable printing in one pass together with UL PGJI2 recognition when printed on a Jetrion 4000 series UV Inkjet System

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	6.35	
Film	2.1 +/- 10 %	53
Adhesive	0.8-0.9 +/- 0.1	20-23 +/- 3
Liner	3.1 +/- 10 %	79

Test Method: ASTM D 3652 (Modified for use with non-tape product)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	55	605
Acrylic	77	847
Glass	68	748
Polypropylene	15	165

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	30	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	1030	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

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