

Flexcon® CompuCal® Excel™ 22440

Durable Goods and Equipment Labeling Matte Topcoated Silver Polyester - Thermal Transfer Printable FLX000286

Benefits

- UL recognized under UL 969 UL File No. PGJI2.MH16635 Printing Materials Component
- CSA accepted under CSA File No. 99214

Features

- 2.0 mil matte topcoated silver polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Matte topcoated film designed for cross-technology printability via narrow-format UV inkjet, impact, laser, electron beam, wax, resin and wax/resin
 thermal transfer (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions
- Unique matte topcoat allows for greater than four times as many die revolutions before retooling compared with competing label materials
- Topcoat provides excellent resistance to chemicals, moisture, smudging and scratching
- Permanent acrylic pressure-sensitive adhesive bonds well to low- and high-surface energy plastics, painted metal, powder-coated paint, polycarbonate
 and fiberglass
- Backed with a 50 lb. bleached kraft release liner ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers
- Full color static and variable printing in one pass together with UL PGJI2 recognition when printed on a Jetrion 4000 series UV Inkjet System

Additional Details

Technical Data

Physical Properties

| Thickness (Mils [microns]) | Mils | Microns |
|----------------------------|-----------------|-------------|
| Total Product | 6.35 | |
| Film | 2.1 +/- 10 % | 53 |
| Adhesive | 0.8-0.9 +/- 0.1 | 20-23 +/- 3 |
| Liner | 3.1 +/- 10 % | 79 |

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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Adhesion Properties

| Ultimate Peel from | Average Oz/In | (N/m) |
|--------------------|---------------|-------|
| Stainless Steel | 55 | 605 |
| Acrylic | 77 | 847 |
| Glass | 68 | 748 |
| Polypropylene | 15 | 165 |

Test Method: ASTM D 903 (Modified for 72 hr. dwell time)

| Additional Properties | Value | Test Method |
|---------------------------------|---|--|
| Expected Shear (hours) | 30 | ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load) |
| Tack (g) | 1030 | ASTM D 2979 |
| Expected Exterior Life | Two years | |
| Additional Information | | |
| Service Temperature | -40°F to 302°F (-40°C to 150°C) | |
| Minimum Application Temperature | 50°F (10°C) | |
| Storage Stability | Two years stored at 70°F (21°C) and 50% relative humidity | |

Product Performance and Suitability

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