

# Flexcon® RailMark™ 5372RS 4 MIL FLEXIBLE WHITE OPAQUE VINYL SPECIALTY RAILMARK ADH., RAILMARK LINER

4 mil flexible white opaque vinyl for Subway Signage and Posters - 1, 2, or 3 Sheets FLX019922

### **Benefits**

- Adhesive bonds well to PVC, Varnished Wood, Lumber/Wood, Paint, ABS, acrylic, Formica®, aluminum, stainless steel, HDPE, painted metal, styrene, painted non-vinyl wallboard, glass and Ceramic
- Adhesive has high peel and high shear characteristics resistant to cold flow and ooze
- Excellent layflat release liner properties for printing and converting
- · Ideal for manual dispensing

### **Features**

- 3.4 mil flexible white opaque vinyl offers good opacity for covering previous graphics
- Provides good resistance to scuffing, tearing and abrasion
- Excellent printability via UV screen, solvent screen, UV offset, UV inkjet, solvent inkjet, and latex
- Acrylic adhesive offers high initial tack and high ultimate bond to a wide variety of smooth and rough textured surfaces, including low surface energy
  plastics and painted metal
- 90 lb. moisture stable polycoated layflat release liner ideal for sheet and roll-to-sheet converting

#### **Additional Details**

#### **Technical Data**

#### **Physical Properties**

Thickness (Mils [microns])	Mils	Microns
Total Product	11.65	
Film	3.5 +/- 10%	89
Adhesive	1.6-1.7 +/- 0.1	41-43 +/- 3
Liner	6.9 +/- 10%	175

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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#### **Adhesion Properties**

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	56	616
Ceramic Tile	43	473
Painted Sheetrock	27	297
Painted/Sealed Concrete	33	363
Wood - Bare	39	429

Test Method: ASTM D 903 (Modified for 72 hr. RT dwell time)

Additional Properties	Value	Test Method	
Expected Shear (hours)	10	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)	
Tack (g)	720	ASTM D 2979	
Expected Exterior Life	Two years		
Additional Information	Additional Adhesion Properties (N/m / Stained + Varnished Wood - 363/33	Additional Adhesion Properties (N/m / Oz/In): , Stained + Varnished Wood - 363/33	
Service Temperature	-40°F to 176°F (-40°C to 80°C)	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	50°F (10°C)	
Storage Stability		Shelf life of 2 years unprinted, or 1 year processed and applied. Store at 70°F (21°C) and 50% relative humidity; out of direct sunlight.	

### **Product Performance and Suitability**

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

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