

Benefits

- 50 lb. bleached kraft release liner offers good diecutability

Features

- 1.5 mil gold polyester film offers good durability and easy installation
- Ink-receptive surface is compatible with most standard flexographic inks. Please test for ink adhesion with your specific ink chemistry
- Permanent pressure-sensitive acrylic adhesive resists oozing and reduces adhesive build-up for ease of diecutting
- Adheres to a variety of surfaces including chrome-coated metal, chrome-coated plastic, glass, auto glass and painted plastic
- Roll-form liner is a semi-bleached kraft release liner for ease of converting and manual dispensing

Additional Details

Ask about FLEXcon's wide variety of colored vinyls, brilliant metallic polyesters and eye-catching holographic vinyls for bumper stickers

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Film	1.4 +/- 10%	36
Adhesive	0.8-0.9 +/- 0.1 (3)	20-23
Liner	3.1 +/- 10%	79

Test Method: ASTM D 3652 (Modified for use with non-tape products)

Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Auto Glass	35	385
Chrome-Coated Metal	29	319
Chrome-Coated Plastic	34	374
Glass	30	330
Painted Plastic	38	418

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear		
Tack	340	ASTM D 2979
Expected Exterior Life	Two years (gold color fades under sunlight)	
Additional Information	Chemical Resistance Water Good, Gasoline Good, Basic Cleaners Excellent, Toluene Good, ASTM D 896(Modified for number of cycles and cycle time)	
Service Temperature	-40°F to 302°F (-40°F to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% RH	

Product Performance and Suitability

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