



# Flexcon® OptiFlex® PP 200 H CLEAR TC-458 V-32 TRACrite™ 120

2.0 mil clear polypropylene (BOPP) film for primary and secondary labeling

FLX000167

## Benefits

- Ideal for neck label applications
- High-performance permanent acrylic adhesive provides a good bond to low- and high-surface energy plastics, and glass for reliable performance in extreme cold temperatures
- polyester release liner for excellent on-press performance for tight-registration graphics
- polyester release liner contains up to 60% Post Industrial Recycled content, provides good diecutting base and allows for high-speed dispensing

## Features

- 2.0 mil clear polypropylene (BOPP) film offers excellent resistance to shrinkage, high temperature pasteurization, moisture, humidity and product contents
- Polypropylene is more economical and conformable than polyester and provides a good diecutting base
- Film clarity is ideal for achieving the no-label-look on glass
- Excellent surface smoothness allows for optimum ink laydown
- Topcoat optimizes printability with flexographic, rotary screen, rotary letterpress inks and hot stamping

## Additional Details

### Technical Data

#### Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	4.35	
Film	2.0 +/- 10%	51
Adhesive	0.7-0.8 +/- 0.1 (3)	18-20
Liner	1.2 +/- 5%	30

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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## Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Glass	37	407
Polyester	43	473
Polyethylene Corona Treated	27	297
Polypropylene	6	66
PVC	58	638

Test Method: ASTM D 903 (Modified for 72 hr. RT dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)		
Tack (g)	280	ASTM D 2979
Expected Exterior Life	Indoor use only	
Additional Information		
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% RH	

## Product Performance and Suitability

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