

Flexcon® ThermlFilm® PM 200 White TC-390 V-606 Spec 50K/Q-9 (1.4-1.5)

Automotive Engine Compartment Cover Label FLX012547

Benefits

Topcoat resists smudging and abrasion when printed with resin and wax/resin thermal transfer ribbons

Features

- 2.0 mil white gloss topcoated polyester provides consistent surface smoothness, excellent dimensional stability and endurance to varying temperatures
- Topcoat is compatible with color and black resin and wax/resin thermal transfer ribbons (we recommend evaluating the intended ribbon and ink system for compatibility with the product under the application conditions)
- Permanent acrylic adhesive offers medium tack, high shear and excellent adhesion to a variety of metal and plastic surfaces, including polypropylene, polyethylene, PORON® and Kushon® cellular rubber products
- Adhesive offers high initial tack, high shear, and high ultimate bond to a wide variety of rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 50lb. semi-bleached kraft release liner that is Quilon® coated†

Additional Details

*PORON® is a registered trademark of Rogers Corporation. Kushon® is a registered trademark of Griswold Products, LLC.

†*Quilon® is a registered trademark of Zaclon, LLC.

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	7.13	
Film	2.0 +/- 10 %	51
Adhesive	1.4-1.5 +/- 0.1	36-38 +/- 3
Liner	3.1 +/- 10 %	79

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	91	1001
Glass	127	1397
Polypropylene	15	165
Acrylic	113	1243

Test Method: ASTM D 903 (Modified for 72 hr dwell time)

Additional Properties	Value	Test Method	
Expected Shear (hours)	100	b. 1 sq. in. surface	
Tack (g)	1300	ASTM D 2979	
Expected Exterior Life	Two years		
Additional Information			
Service Temperature	-40°F to 302°F (-40°C to 150°C)		
Minimum Application Temperature	50°F (10°C)	50°F (10°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% re humidity	lative	

Product Performance and Suitability

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

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