

Flexcon® FlexMark® V 400 FROSTY CLEAR V-465 90 PFW

Bumper Stickers Frosty Clear Vinyl - Permanent FLX000012

Benefits

- Excellent layflat release liner properties for printing and converting
- Ideal for manual dispensing

Features

- 3.5 mil frosty clear vinyl with good chemical resistance to mild cleaning products that's easy to apply
- Printable via UV and solvent screen. Please test for ink adhesion with your specific ink chemistry
- Printable via flexographic and laser (with press applied varnish)
- Permanent pressure-sensitive acrylic adhesive bonds well to a variety of surfaces including chrome-coated metal, chrome-coated plastic, glass, auto glass and painted plastic
- 90 lb. moisture stable polycoated layflat release liner ideal for sheet and roll-to-sheet converting

Additional Details

Ask about Flexcon's wide variety of colored vinyls, brilliant metallic polyesters and eye-catching holographic vinyls for bumper stickers

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Total Product	11.05	
Film	3.5 +/- 10%	89
Adhesive	0.85-0.95 +/- 0.1	22-24 +/- 3
Liner	6.9 +/- 10%	175

Test Method: ASTM D 3652 (Modified for use with non-tape products)



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Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Auto Glass	45	495
Chrome-Coated Metal	28	308
Chrome-Coated Plastic	36	396
Glass	39	429
Painted Plastic	38	418

Test Method: ASTM D 903 (Modified for 72 hour dwell time)

Additional Properties	Value	Test Method
Expected Shear (hours)	40	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack (g)	265	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Six months when stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

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