



## Providing Solutions in Pressure Sensitive Films

# Product Construction Sheet

FLEXmount® TT 200 V-130 60 LA PFW

### GENERAL DESCRIPTION:

This is a 2.0 mil (51 micron) permanent pressure sensitive acrylic adhesive supported with a two side poly coated semi-bleached kraft differential release liner.

### NOTE:

For all testing, transfer tape was laminated to 2.0 mil (51 micron) clear polyester (PM 200 CLEAR) film.

### PRODUCT DATA

### VALUE

### TEST METHOD

### PHYSICAL PROPERTIES

Thickness mil (micron)	Adhesive: 1.9-2.1 (48-53) +/- 0.1 (3) Liner: 4.3 (109) +/- 10 %	ASTM D 3652
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### ADHESION PROPERTIES\*\*

Adhesion from	Average oz/in (N/m)	
Stainless Steel	63 (693)	ASTM D 903 (Modified for 72 hr dwell time)
Acrylic	70 (770)	
Glass	76 (836)	
Polypropylene	10 (110)	
Expected Shear (hours)	100 +	ASTM D 3654 Method A (1 hr dwell, 1 sq. in, 4 lb. load)
Tack (gm)	260	ASTM D 2979

\*\* For guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs.

EXPECTED EXTERIOR LIFE	Depends on substrates, adhesive is suitable for outdoor use
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SERVICE TEMPERATURE	-40°F to 302°F (-40°C to 150°C)
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MINIMUM APPLICATION TEMPERATURE	50°F (10°C)
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STORAGE STABILITY	Two years stored at 70°F (21°C) and 50% RH
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03/09/2006

### Product Performance and Suitability

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